

FIG._1

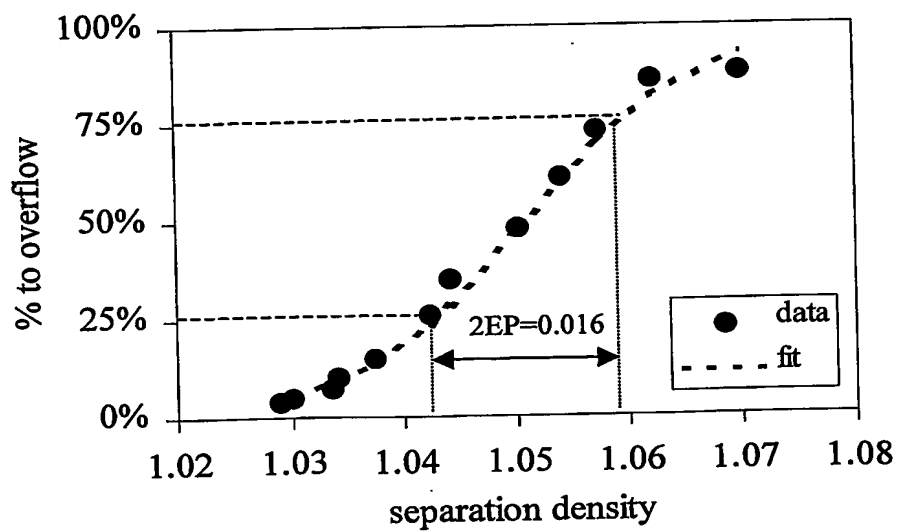


FIG._2

2/25

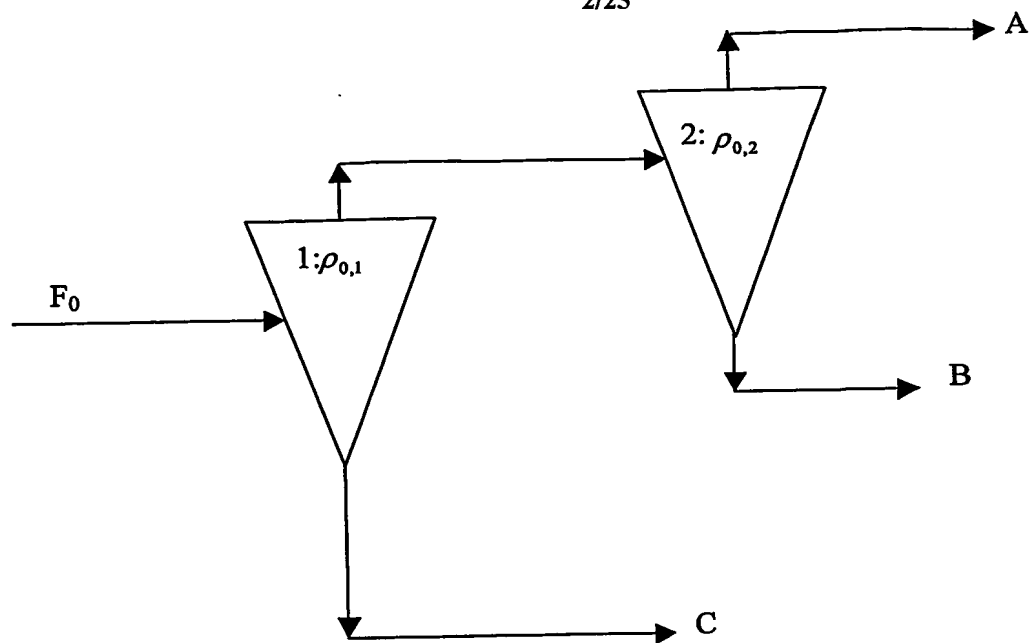


FIG._3

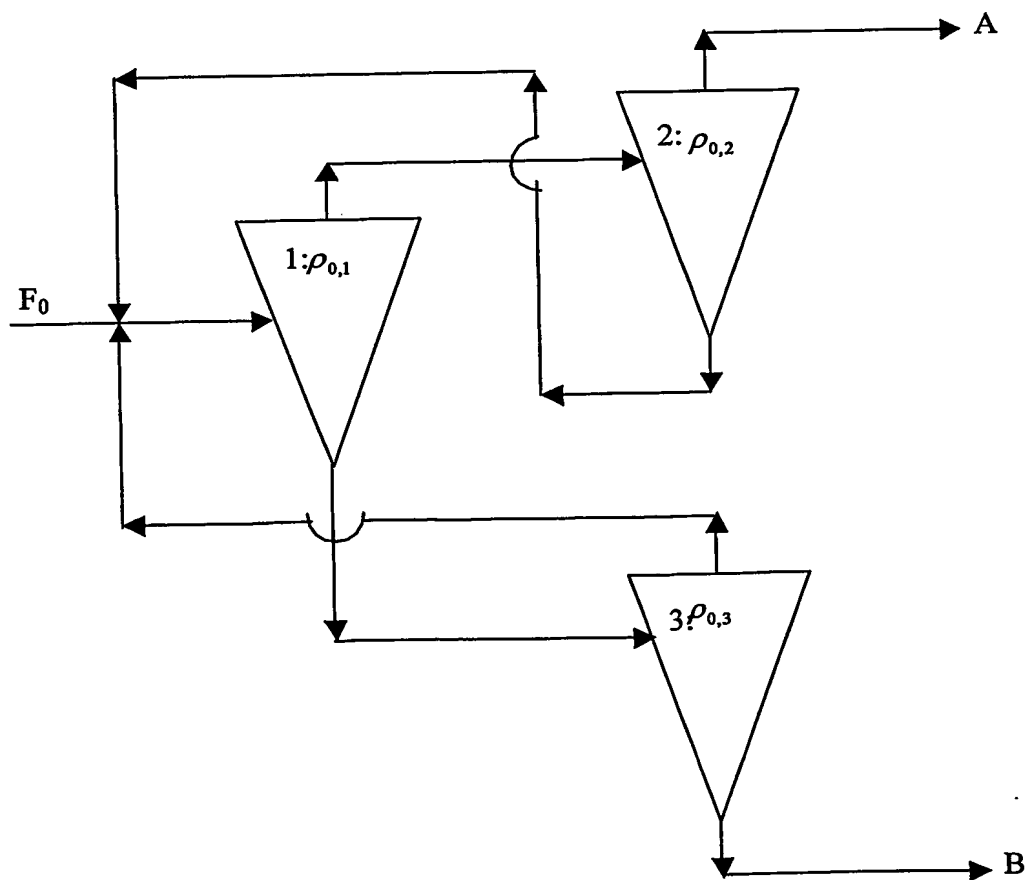


FIG._4

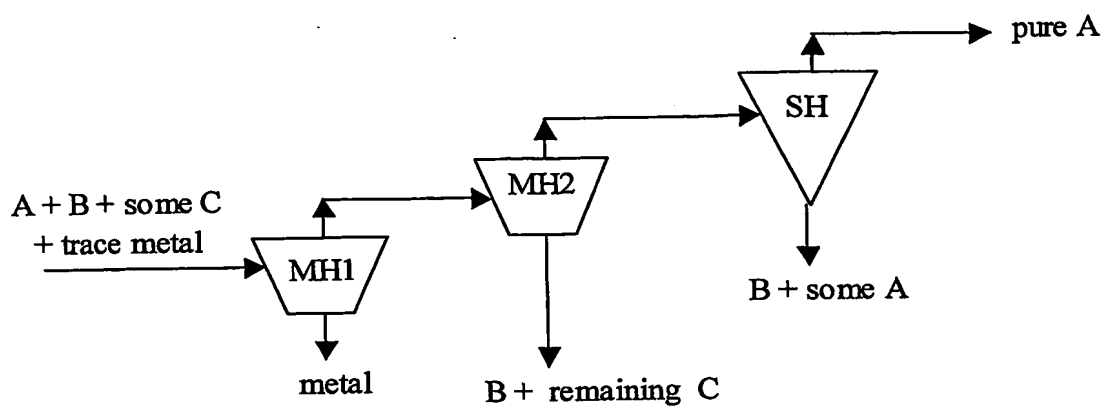


FIG._5

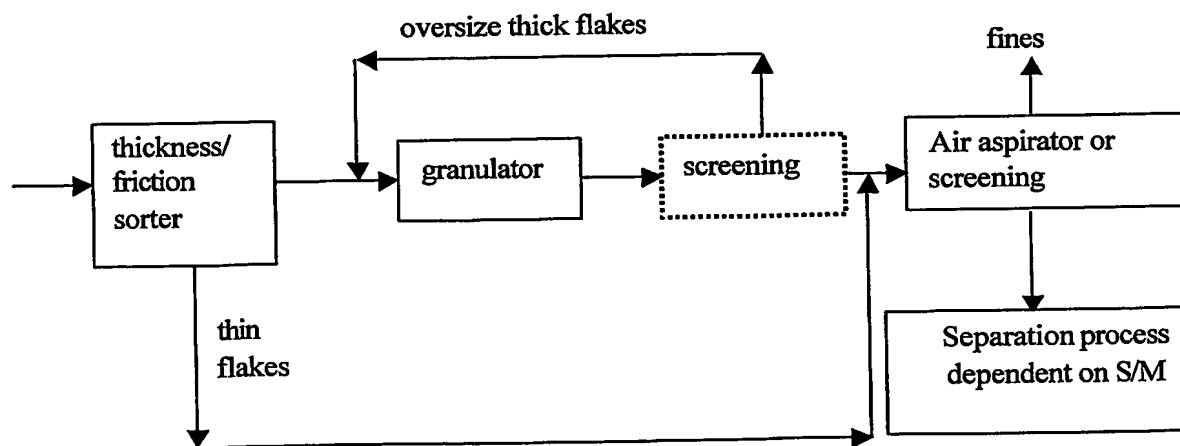


FIG._6

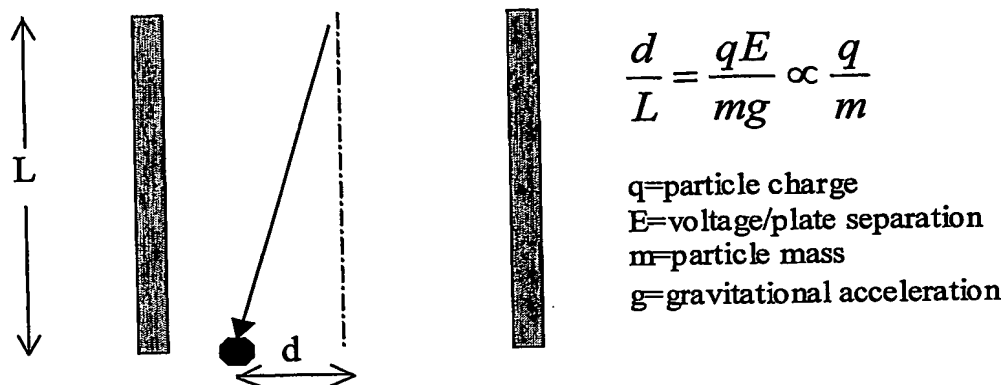


FIG._7

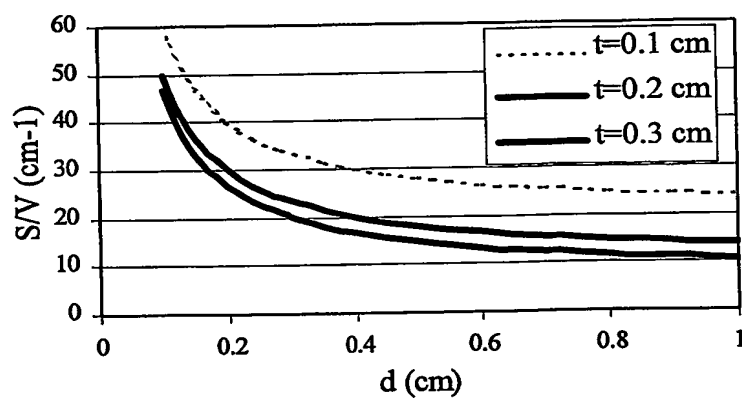


FIG._8

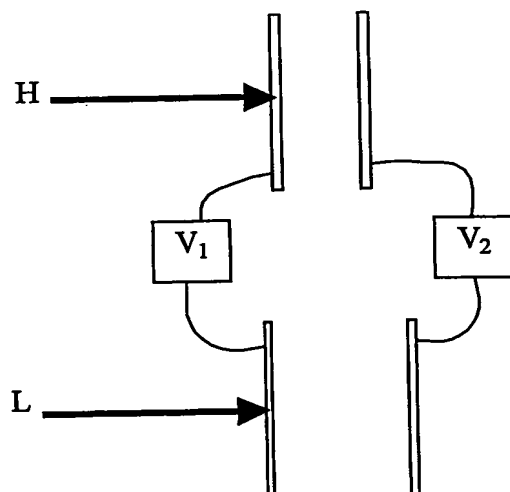


FIG._9

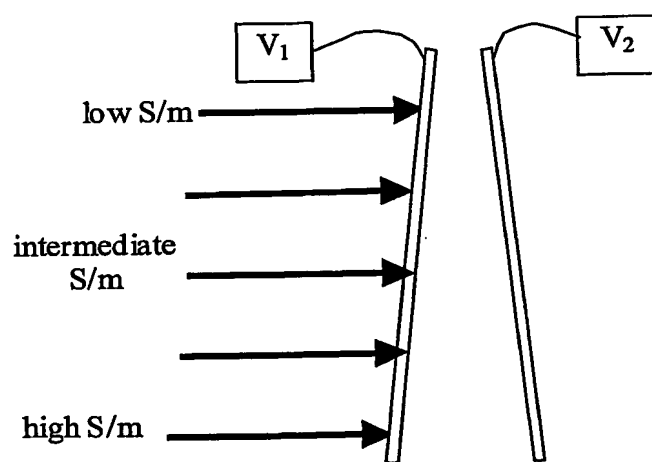
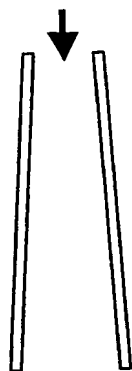


FIG._10

low S/m feed



high S/m feed

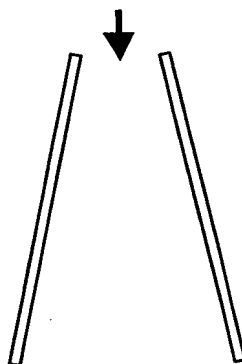


FIG._11

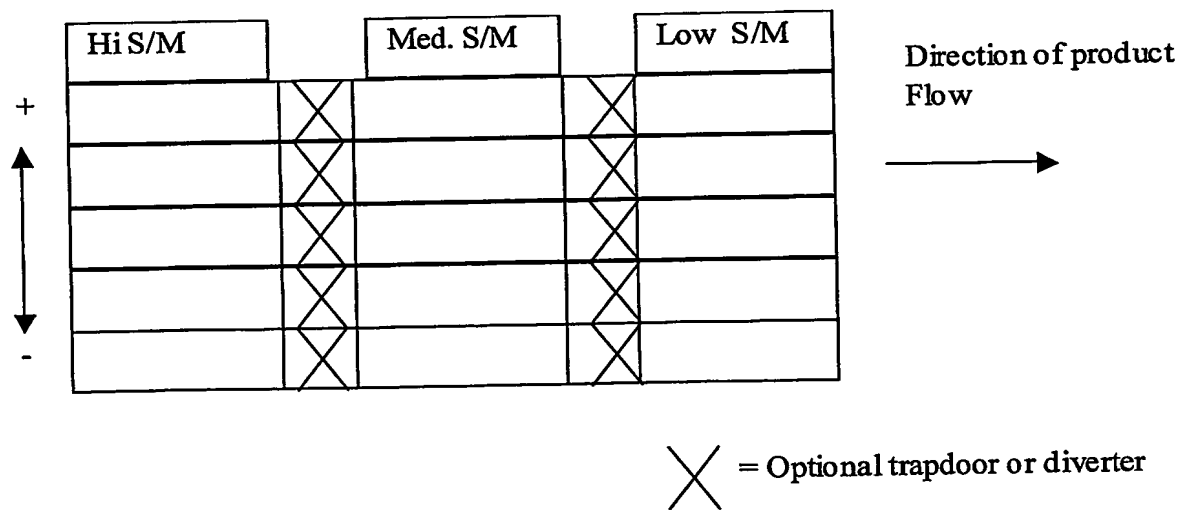


FIG._12

7/25

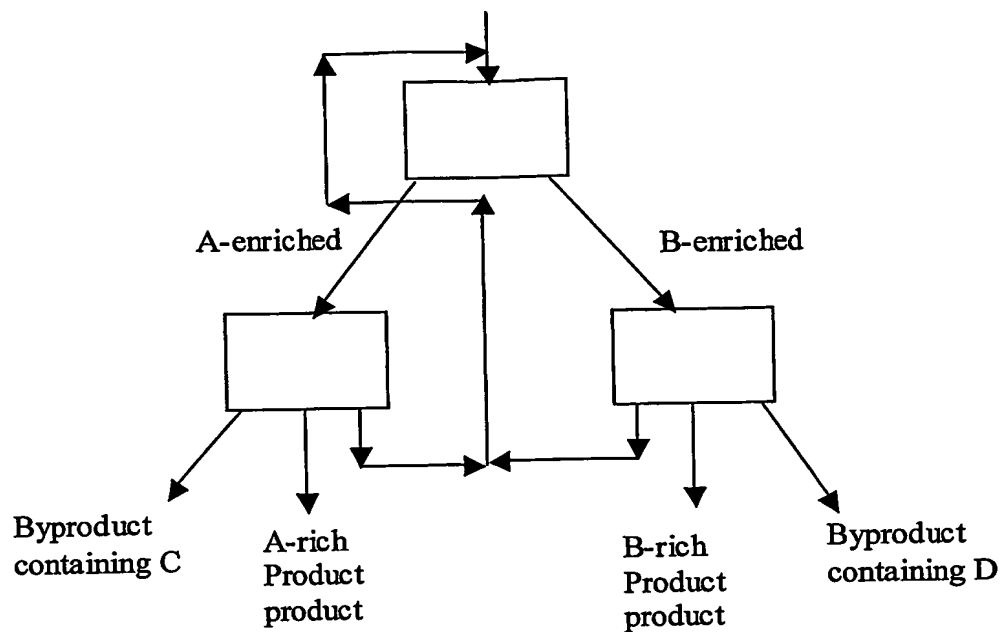


FIG._13

$P \rightarrow R \rightarrow W \rightarrow C \rightarrow R \rightarrow SMC \rightarrow SMD \rightarrow B \rightarrow E$

FIG._14

$P \rightarrow R \rightarrow TF \rightarrow W \rightarrow C \rightarrow SMC \rightarrow SMD \rightarrow B \rightarrow E$

FIG._15

$P \rightarrow C \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow B \rightarrow E$

FIG._16

P → R → W → C → TF → SMC → SMD → B → E

FIG._17

P → R → W → C → B → E

FIG._18

P → R → W → C → SMC → SMD → C → B → E

FIG._19

P → R → SMC → SMD → B → E

FIG._20

P → R → W → SMC → SMD → W → B → E

FIG._21

P → R → SMC → SMD → W → B → E

FIG._22

P → R → W → C → R → SMC → SMD → E

FIG._23

P → R → W → C → R → SMC → SMD → B

FIG._24A

P → R → W → C → R → SMD → B → E

FIG._24B

P → R → W → TF	<i>PP</i>
P → R → W → TF → C	<i>PP</i>
P → C → R → W → TF	<i>PP</i>
P → C → R → W → TF → C	<i>PP</i>
P → C → R → W → SMC → SMD → C	<i>PP</i>
P → R → W → SMC → SMD	<i>PP</i>
P → R → SMC → SMD → W → C	<i>PP, ABS, HIPS</i>
P → R → SMC → SMD → W	<i>PP, ABS, HIPS</i>
P → C → R → SMC → SMD → W → C	<i>PP, ABS, HIPS</i>
P → C → R → SMC → SMD → W	<i>PP, ABS, HIPS</i>
P → W → C → R → SMC → SMD → W → C	
P → W → C → R → SMC → SMD → W	
P → W → R → SMC → SMD → W → C	
P → W → R → SMC → SMD → W	
P → W → R → W → SMC → SMD → W → C	
P → W → R → W → SMC → SMD → W	
P → W → R → W → SMC → SMD → W → C	
P → R → W → SMC → SMD → C	
P → R → W → SMC → SMD	<i>ABS, HIPS</i>
	<i>(truncated cone metal remove)</i>
P → W → R → W → SMC → SMD	<i>ABS, HIPS</i>
	<i>(pregrind elutriation)</i>
P → R → W → SMC → SMD → W	<i>ABS, HIPS</i>
	<i>(final grade bracketing)</i>
P → SMC → R → W → SMC → SMD → C	
P → SMC → R → W → SMC → SMD	
P → SMC → R → W → SMC → SMD → C	

FIG._24C

$P \rightarrow C \rightarrow R \rightarrow W$

$P \rightarrow R \rightarrow W \rightarrow SMC$

$W \rightarrow SMC \rightarrow SMD \rightarrow W$

$W \rightarrow SMC \rightarrow SMD$

$R \rightarrow W \rightarrow SMC \rightarrow SMD$

$R \rightarrow W \rightarrow SMC \rightarrow SMD \rightarrow W$

$R \rightarrow W \rightarrow SMC \rightarrow SMD$

$C \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD$

$C \rightarrow R \rightarrow W \rightarrow SMC \rightarrow SMD$

FIG._24D

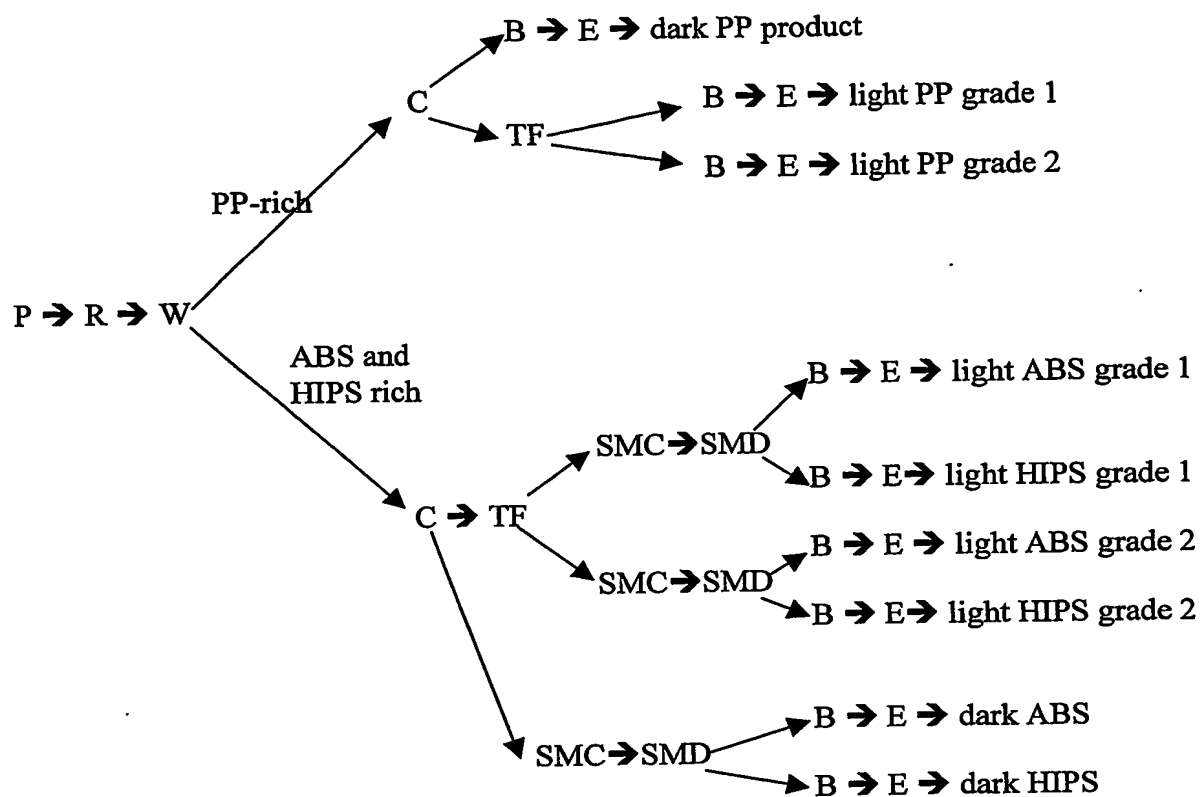


FIG._25

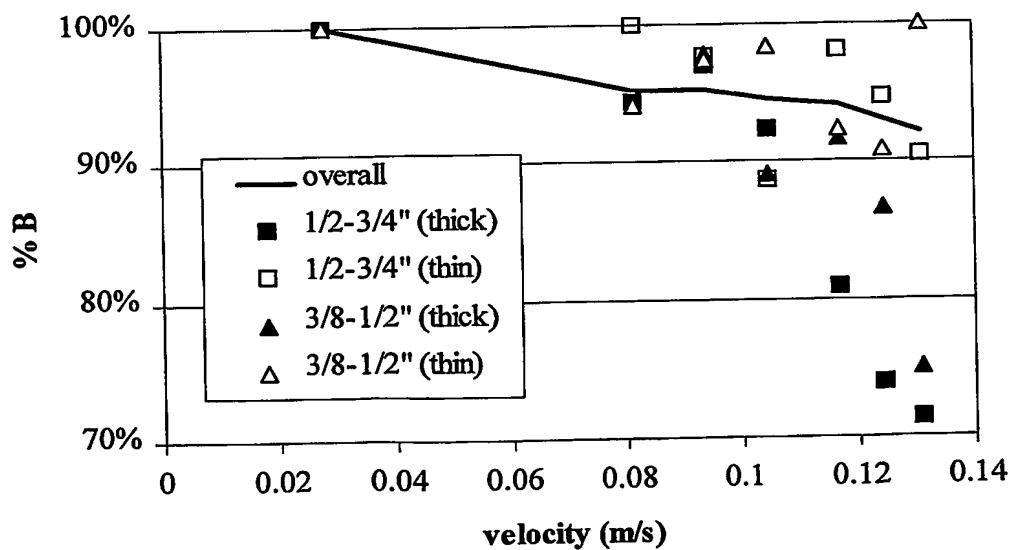


FIG._26

13/25

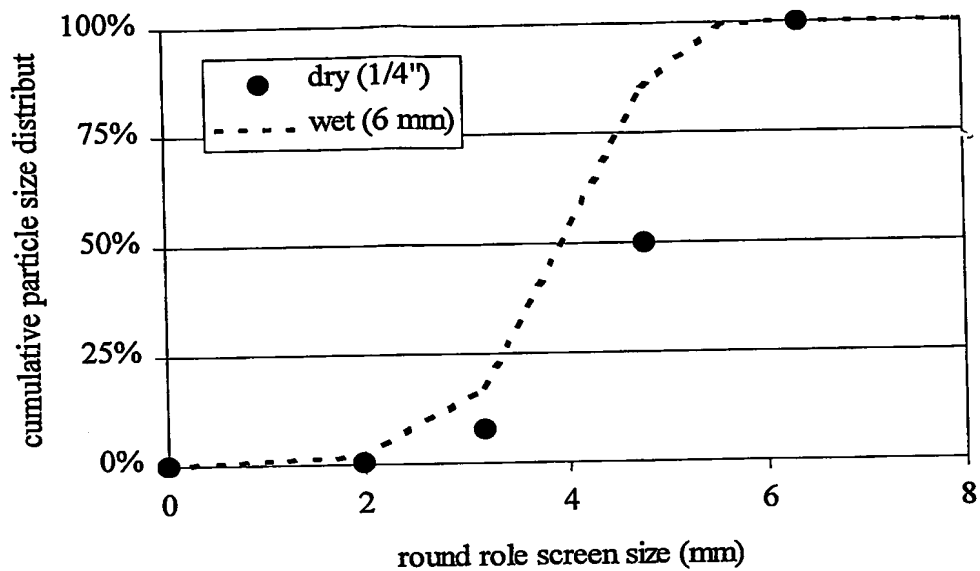


FIG._27

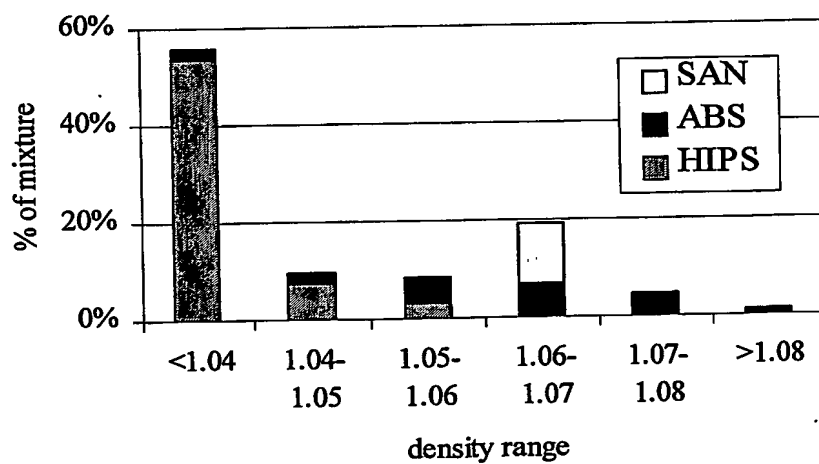


FIG._28

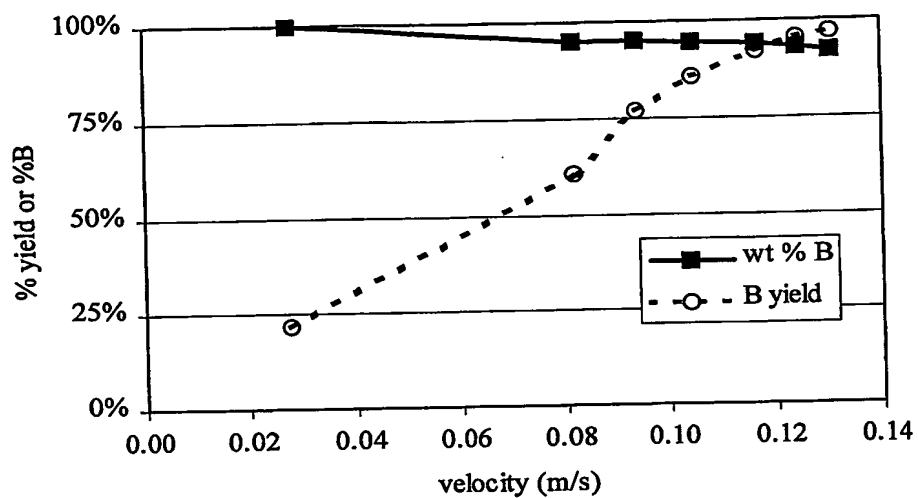


FIG._29

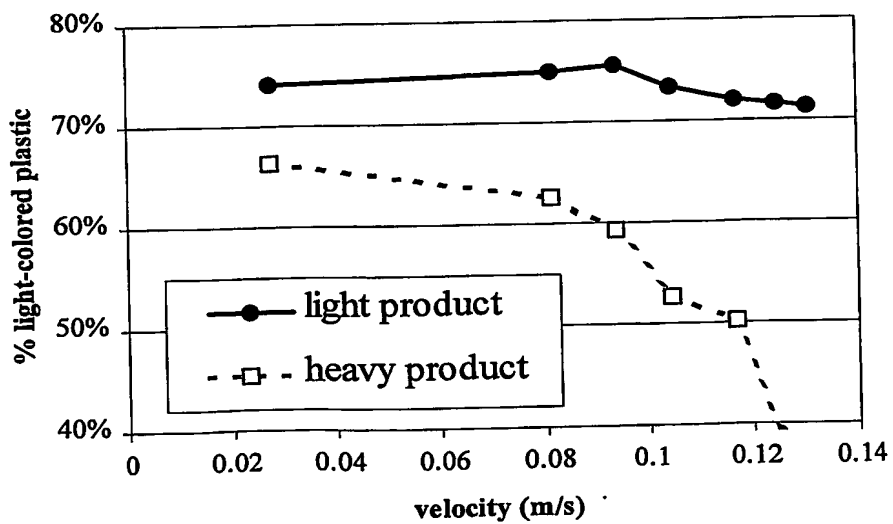


FIG._30

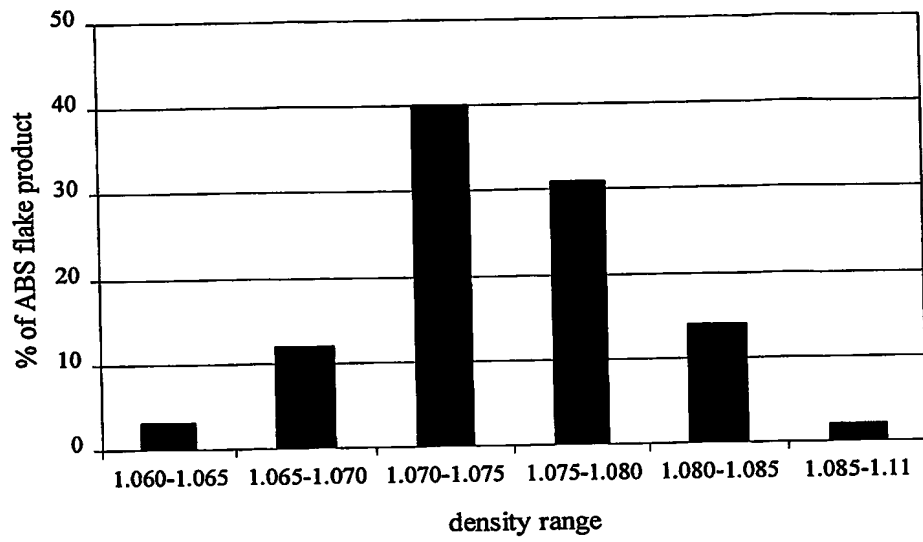


FIG._31

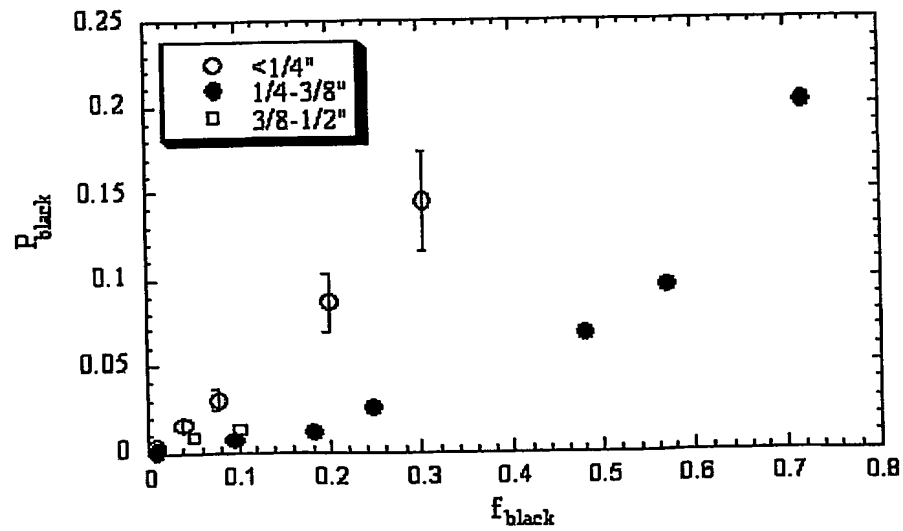


FIG._32

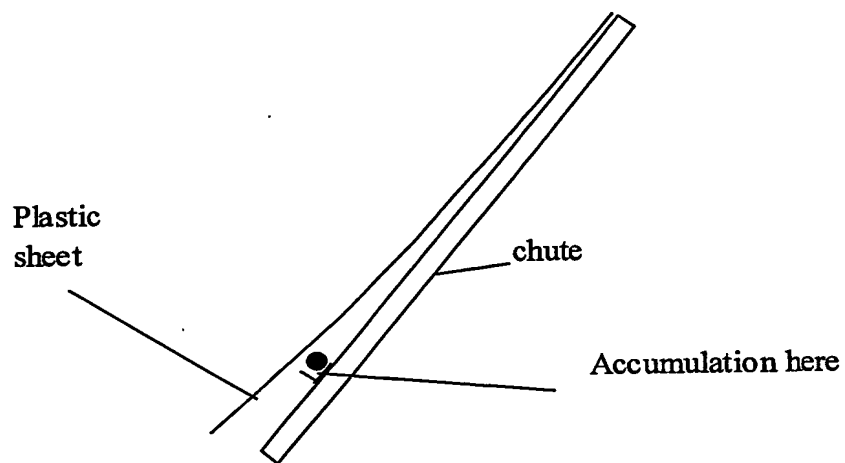


FIG._33

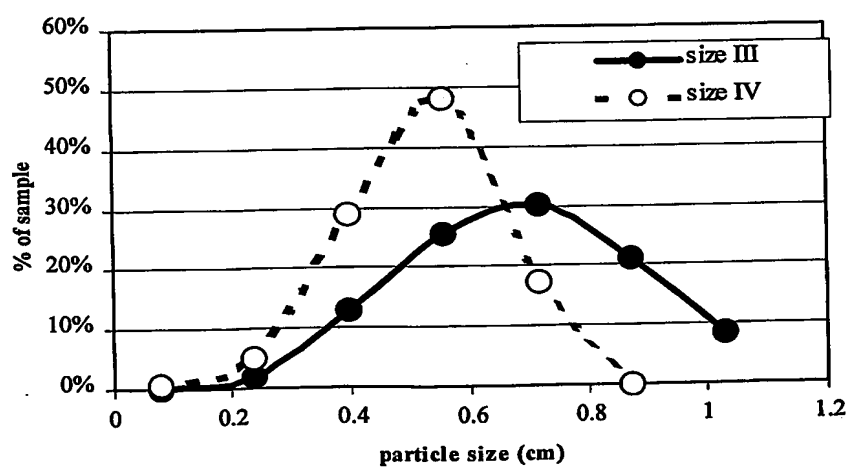


FIG._34

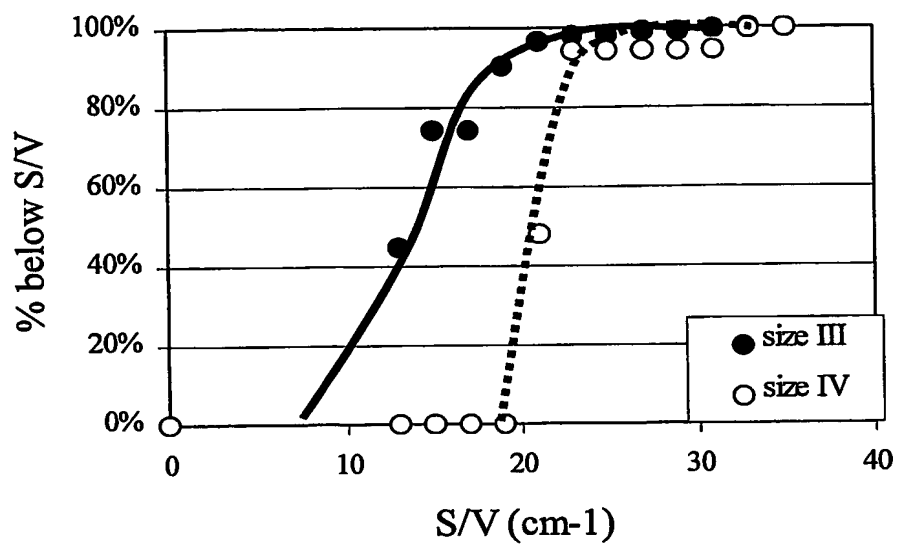


FIG._35

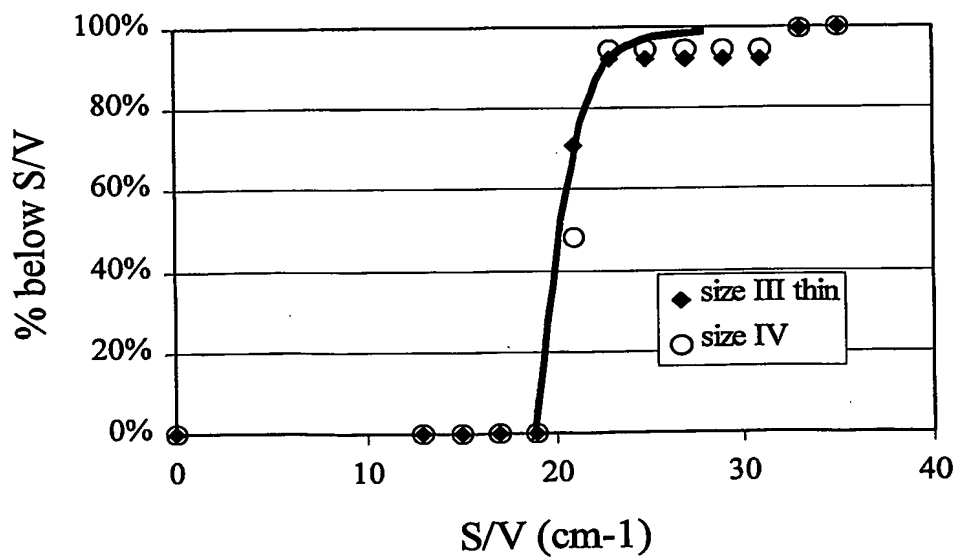


FIG._36

18/25

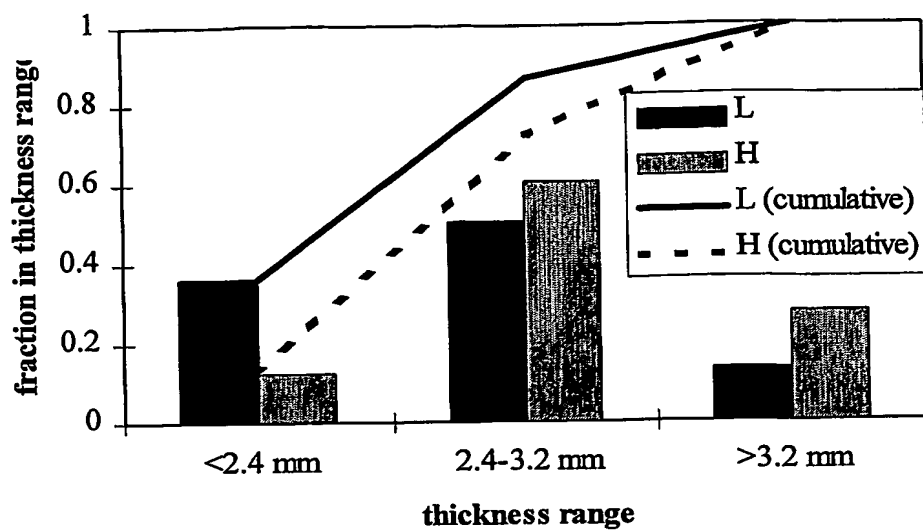


FIG._38

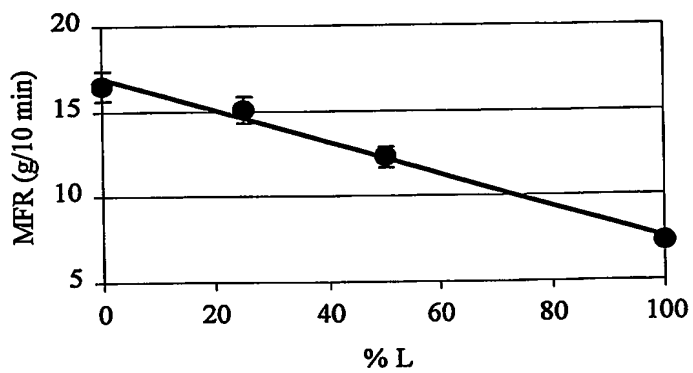


FIG._39

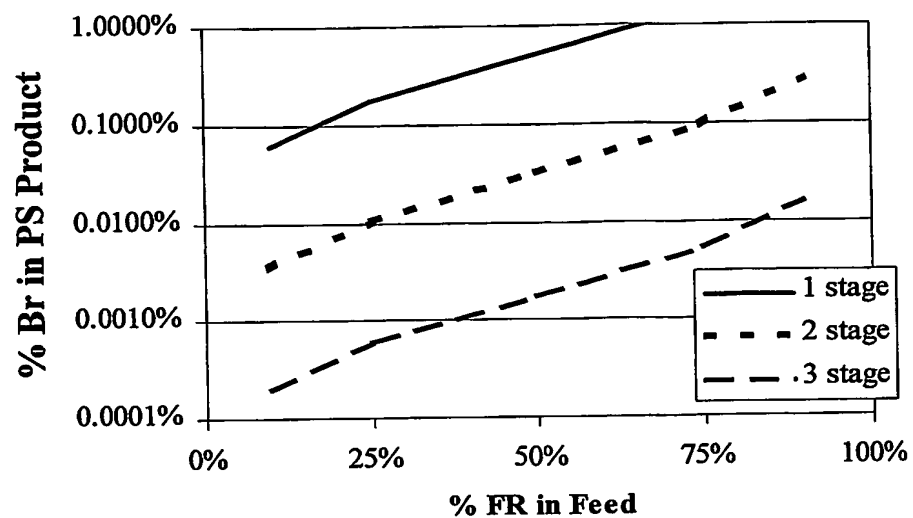


FIG._40

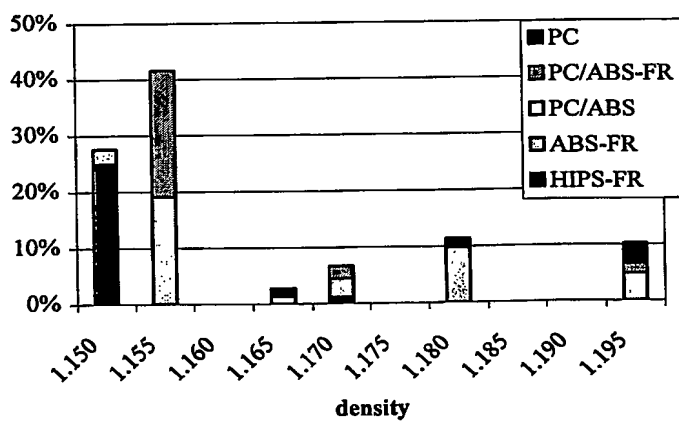


FIG._41

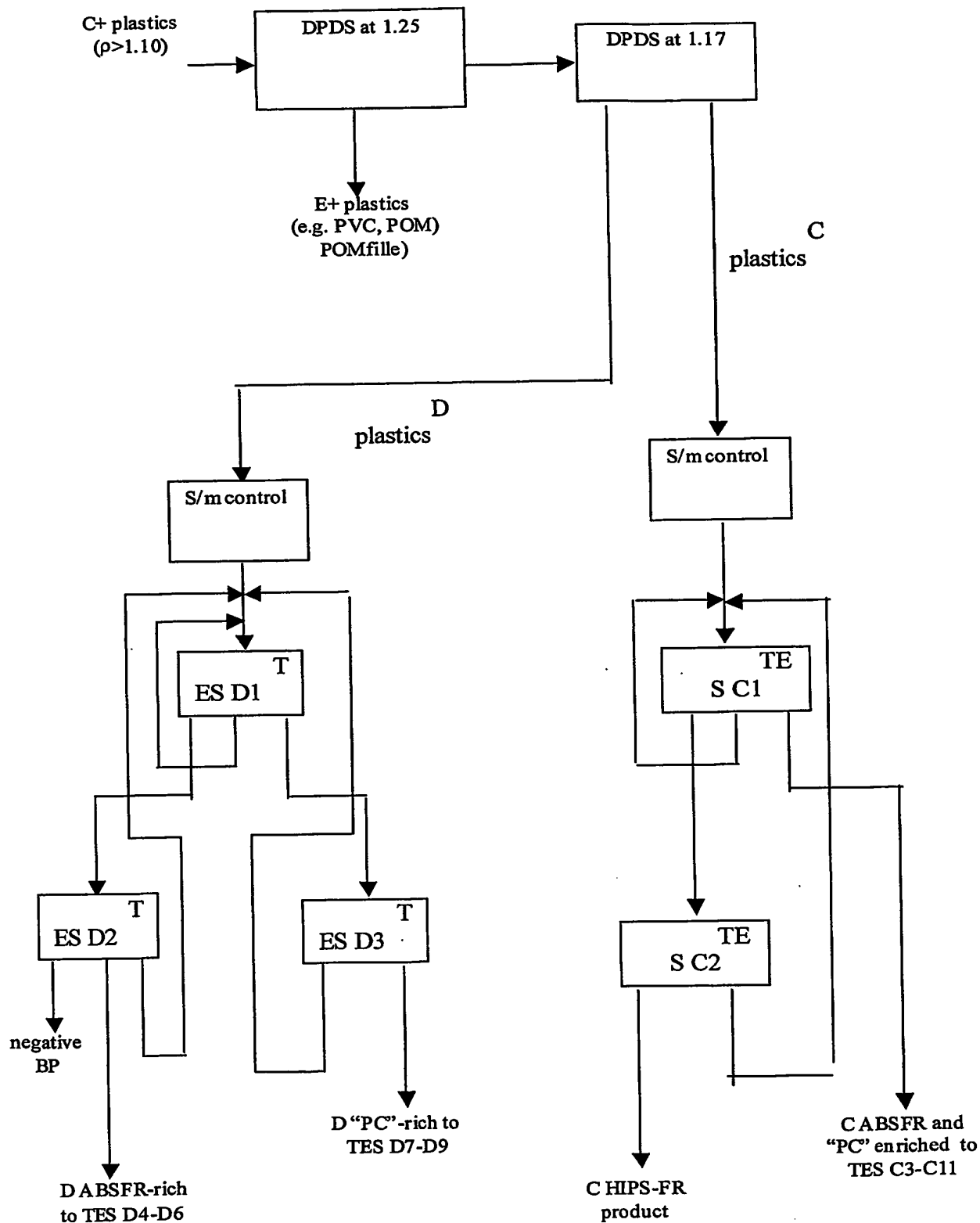


FIG. 42

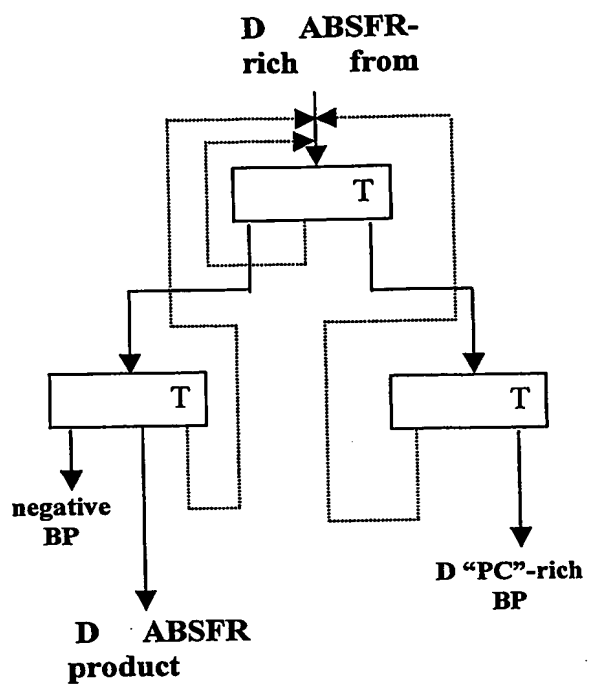


FIG._43A

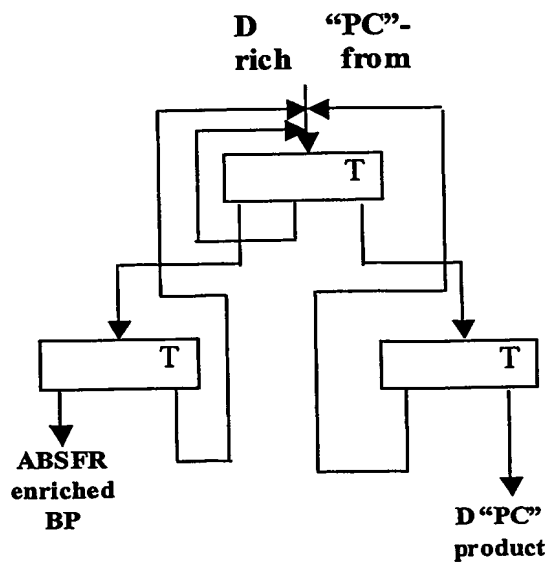


FIG._43B

**C ABSFR and "PC"
enriched from TES C1**

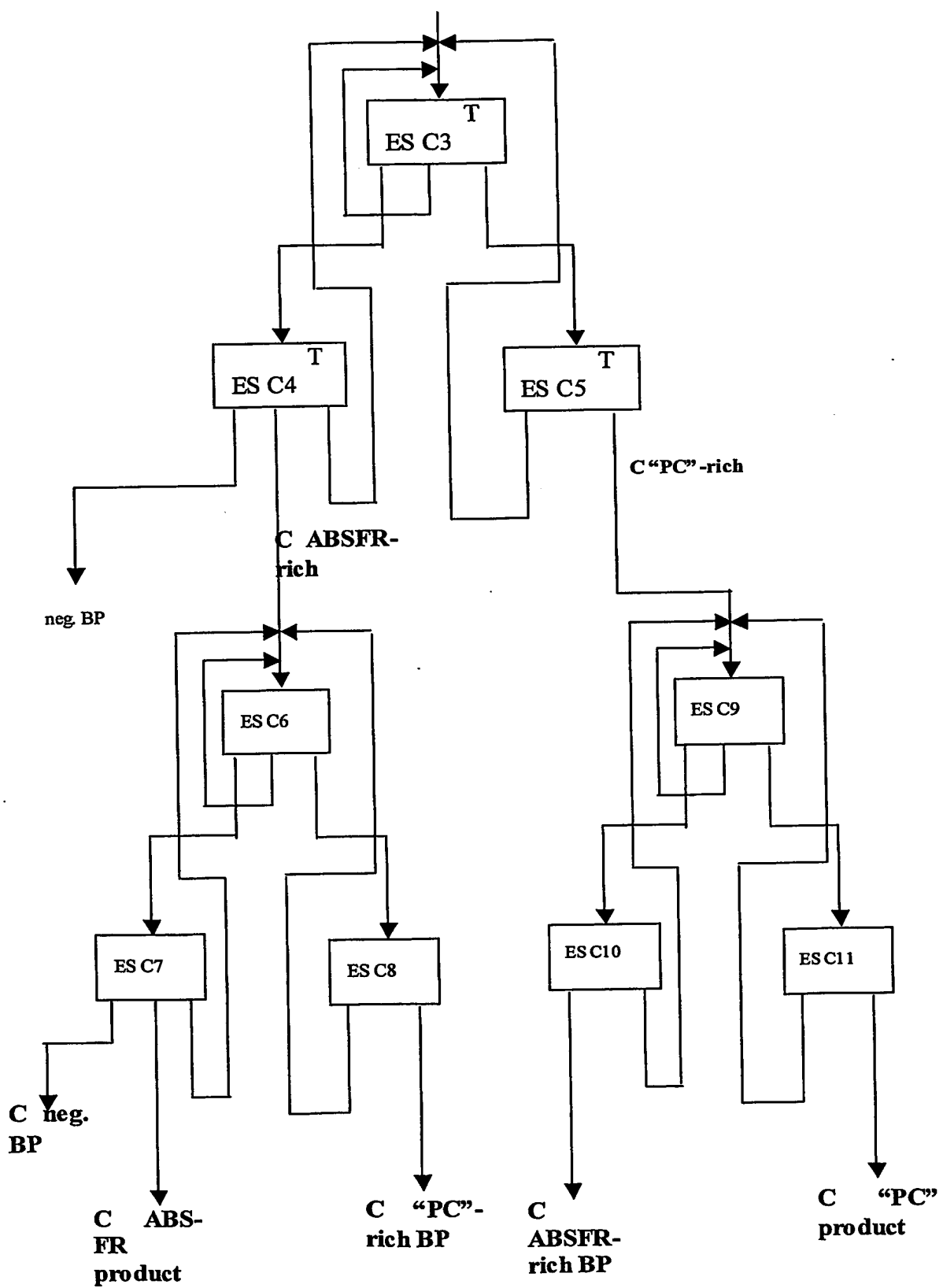


FIG._44

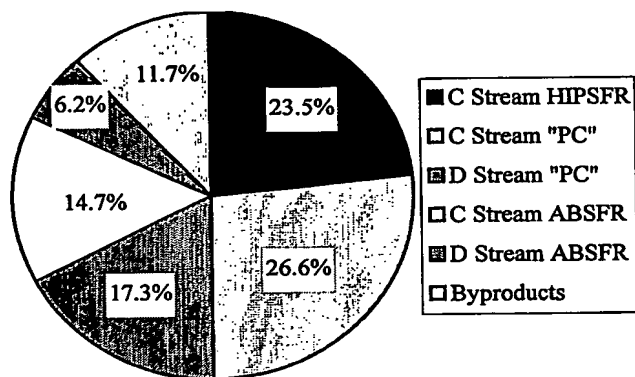


FIG._45

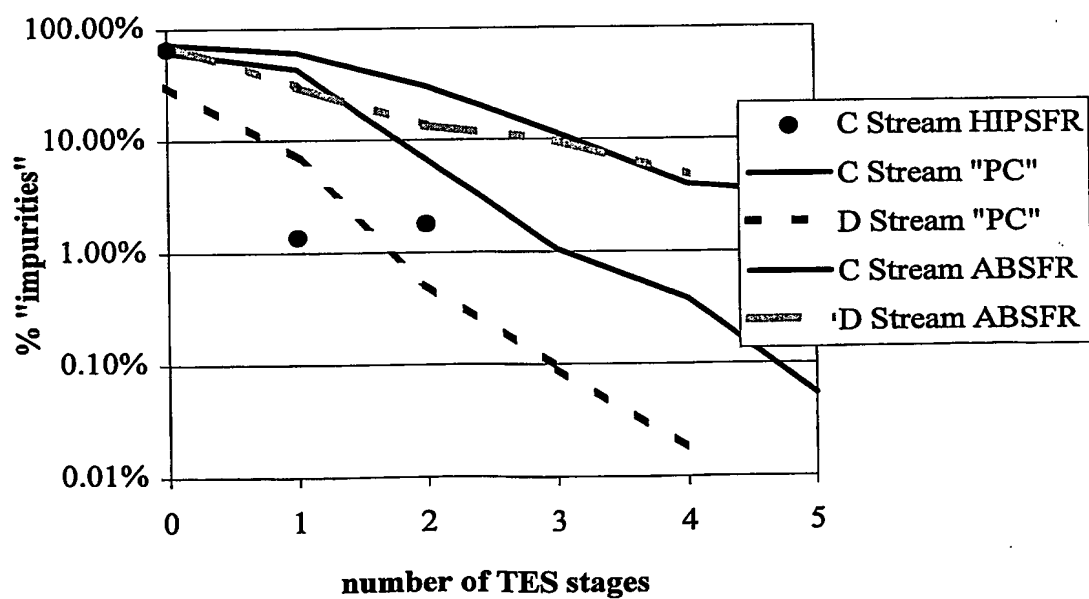


FIG._46

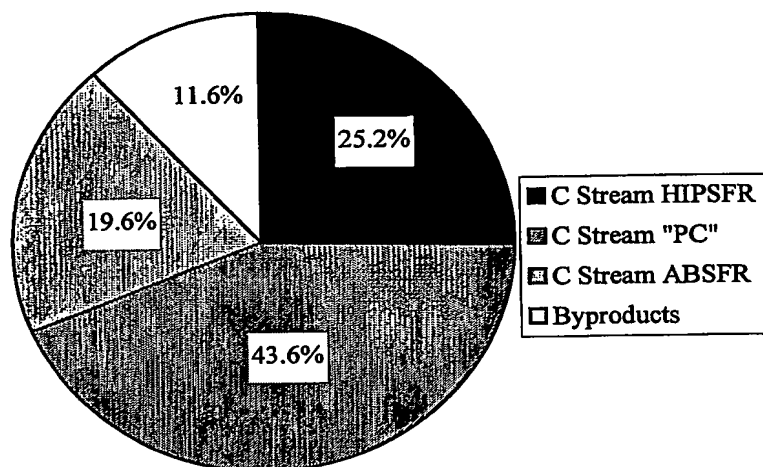


FIG._47

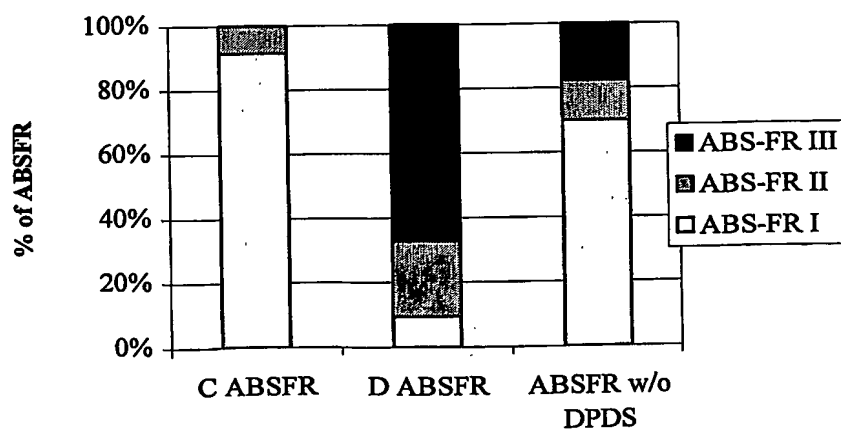


FIG._48

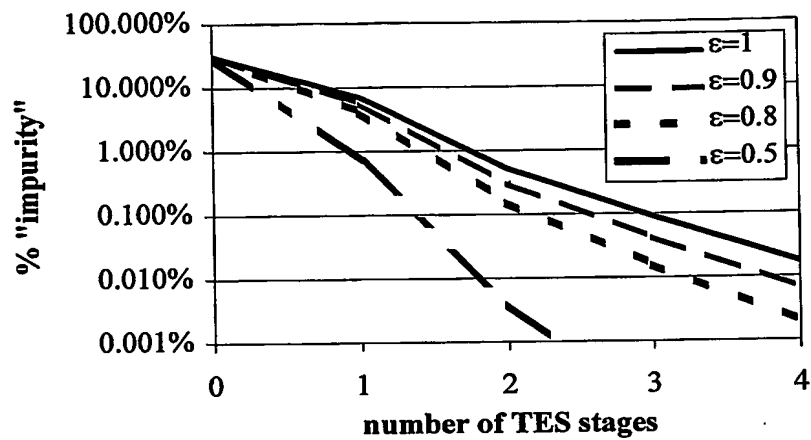


FIG._49

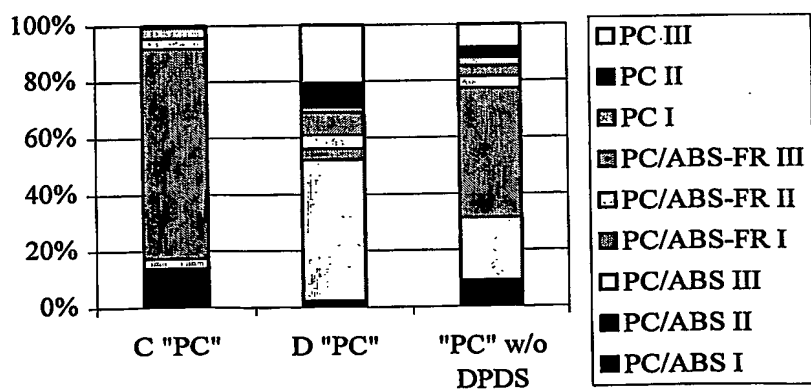


FIG._50